

MAXIMUM ALLOWABLE RATINGS

| Symbols and parameters | | Units | Values | Test conditions |
|------------------------|--|--------------------------------|--|--|
| ON-STATE | | | | |
| I_{TAV} | Maximum allowable mean on-state current | A | 240 | $T_c=85\text{ }^\circ\text{C}$; 180° half-sine wave; 50 Hz |
| I_{TRMS} | RMS on-state current | A | 376 | |
| I_{TSM} | Surge on-state current | kA | 4.0 4.6 | $T_j=T_{j\text{ max}}$ $T_j=25\text{ }^\circ\text{C}$ 180° half-sine wave; $t_p=10\text{ ms}$; single pulse; $V_D=V_R=0\text{ V}$; Gate pulse: $I_G=2\text{ A}$; $t_{GP}=50\text{ }\mu\text{s}$; $di_G/dt\geq 1\text{ A}/\mu\text{s}$ |
| | | | 4.2 4.8 | $T_j=T_{j\text{ max}}$ $T_j=25\text{ }^\circ\text{C}$ 180° half-sine wave; $t_p=8.3\text{ ms}$; single pulse; $V_D=V_R=0\text{ V}$; Gate pulse: $I_G=2\text{ A}$; $t_{GP}=50\text{ }\mu\text{s}$; $di_G/dt\geq 1\text{ A}/\mu\text{s}$ |
| I^2t | Safety factor | $\text{A}^2\text{s}\cdot 10^3$ | 80 106 | $T_j=T_{j\text{ max}}$ $T_j=25\text{ }^\circ\text{C}$ 180° half-sine wave; $t_p=10\text{ ms}$; single pulse; $V_D=V_R=0\text{ V}$; Gate pulse: $I_G=2\text{ A}$; $t_{GP}=50\text{ }\mu\text{s}$; $di_G/dt\geq 1\text{ A}/\mu\text{s}$ |
| | | | 73 97 | $T_j=T_{j\text{ max}}$ $T_j=25\text{ }^\circ\text{C}$ 180° half-sine wave; $t_p=8.3\text{ ms}$; single pulse; $V_D=V_R=0\text{ V}$; Gate pulse: $I_G=2\text{ A}$; $t_{GP}=50\text{ }\mu\text{s}$; $di_G/dt\geq 1\text{ A}/\mu\text{s}$ |
| BLOCKING | | | | |
| V_{DRM}, V_{RRM} | Repetitive peak off-state and Repetitive peak reverse voltages | V | 4600...6500 | $T_{j\text{ min}} < T_j < T_{j\text{ max}}$; 180° half-sine wave; 50 Hz; Gate open |
| V_{DSM}, V_{RSM} | Non-repetitive peak off-state and Non-repetitive peak reverse voltages | V | 4700...6600 | $T_{j\text{ min}} < T_j < T_{j\text{ max}}$; 180° half-sine wave; single pulse; Gate open |
| V_D, V_R | Direct off-state and Direct reverse voltages | V | $0.6\cdot V_{DRM}$ $0.6\cdot V_{RRM}$ | $T_j=T_{j\text{ max}}$; Gate open |
| TRIGGERING | | | | |
| I_{FGM} | Peak forward gate current | A | 8 | $T_j=T_{j\text{ max}}$ |
| V_{RGM} | Peak reverse gate voltage | V | 5 | |
| P_G | Gate power dissipation | W | 4 | $T_j=T_{j\text{ max}}$ for DC gate current |
| SWITCHING | | | | |
| $(di_T/dt)_{crit}$ | Critical rate of rise of on-state current non-repetitive (f=1 Hz) | $\text{A}/\mu\text{s}$ | 500 | $T_j=T_{j\text{ max}}$; $V_D=0.67\cdot V_{DRM}$; $I_{TM}=2 I_{TAV}$; Gate pulse: $I_G=2\text{ A}$; $t_{GP}=50\text{ }\mu\text{s}$; $di_G/dt\geq 2\text{ A}/\mu\text{s}$ |
| THERMAL | | | | |
| T_{stg} | Storage temperature | $^\circ\text{C}$ | -40...+50 | |
| T_j | Operating junction temperature | $^\circ\text{C}$ | -40...+125 | |
| $T_{c\text{ op}}$ | Operating temperature | $^\circ\text{C}$ | -40...+125 | |
| MECHANICAL | | | | |
| a | Acceleration under vibration | m/s^2 | 50 | |

CHARACTERISTICS

| Symbols and parameters | | Units | Values | Conditions | |
|------------------------|--|---------------------------|----------------------|---|---|
| ON-STATE | | | | | |
| V_{TM} | Peak on-state voltage, max | V | 2.80 | $T_j=25\text{ }^\circ\text{C}; I_{TM}=785\text{ A}$ | |
| $V_{T(TO)}$ | On-state threshold voltage, max | V | 1.10 | $T_j=T_{j\text{ max}};$ | |
| r_T | On-state slope resistance, max | m Ω | 2.500 | $0.5\pi I_{TAV} < I_T < 1.5\pi I_{TAV}$ | |
| I_L | Latching current, max | mA | 1000 | $T_j=25\text{ }^\circ\text{C}; V_D=12\text{ V};$ Gate pulse: $I_G=2\text{ A};$ $t_{GP}=50\text{ }\mu\text{s}; di_G/dt\geq 1\text{ A}/\mu\text{s}$ | |
| I_H | Holding current, max | mA | 300 | $T_j=25\text{ }^\circ\text{C};$ $V_D=12\text{ V};$ Gate open | |
| BLOCKING | | | | | |
| I_{DRM}, I_{RRM} | Repetitive peak off-state and Repetitive peak reverse currents, max | mA | 150 | $T_j=T_{j\text{ max}};$ $V_D=V_{DRM}; V_R=V_{RRM}$ | |
| $(dv_D/dt)_{crit}$ | Critical rate of rise of off-state voltage ¹⁾ , min | V/ μs | 1000 | $T_j=T_{j\text{ max}};$ $V_D=0.67\cdot V_{DRM};$ Gate open | |
| TRIGGERING | | | | | |
| V_{GT} | Gate trigger direct voltage, max | V | 4.00 2.50 2.00 | $T_j=T_{j\text{ min}}$ $T_j=25\text{ }^\circ\text{C}$ $T_j=T_{j\text{ max}}$ | $V_D=12\text{ V}; I_D=3\text{ A};$ Direct gate current |
| I_{GT} | Gate trigger direct current, max | mA | 500 300 200 | $T_j=T_{j\text{ min}}$ $T_j=25\text{ }^\circ\text{C}$ $T_j=T_{j\text{ max}}$ | |
| V_{GD} | Gate non-trigger direct voltage, min | V | 0.35 | $T_j=T_{j\text{ max}};$ $V_D=0.67\cdot V_{DRM};$ | |
| I_{GD} | Gate non-trigger direct current, min | mA | 15.00 | Direct gate current | |
| SWITCHING | | | | | |
| t_{gd} | Delay time, max | μs | 3.50 | $T_j=25\text{ }^\circ\text{C}; V_D=1500\text{ V}; I_{TM}=I_{TAV};$ $di/dt=200\text{ A}/\mu\text{s};$ Gate pulse: $I_G=2\text{ A}; V_G=20\text{ V};$ $t_{GP}=50\text{ }\mu\text{s}; di_G/dt=2\text{ A}/\mu\text{s}$ | |
| t_q | Turn-off time ²⁾ , max | μs | 800 | $dv_D/dt=50\text{ V}/\mu\text{s}; T_j=T_{j\text{ max}}; I_{TM}=I_{TAV};$ $di_R/dt=-10\text{ A}/\mu\text{s}; V_R=100\text{ V};$ $V_D=0.67 V_{DRM};$ | |
| Q_{rr} | Total recovered charge, max | μC | 2600 | $T_j=T_{j\text{ max}}; I_{TM}=1000\text{ A};$ | |
| t_{rr} | Reverse recovery time, max | μs | 52 | $di_R/dt=-5\text{ A}/\mu\text{s};$ | |
| I_{rr} | Peak reverse recovery current, max | A | 100 | $V_R=100\text{ V}$ | |
| THERMAL | | | | | |
| R_{thjc} | Thermal resistance, junction to case | | | | |
| | per module | $^\circ\text{C}/\text{W}$ | 0.0340 | 180° half-sine wave, 50 Hz | |
| | per arm | $^\circ\text{C}/\text{W}$ | 0.0680 | | |
| | per module | $^\circ\text{C}/\text{W}$ | 0.0325 | DC | |
| per arm | $^\circ\text{C}/\text{W}$ | 0.0650 | | | |
| R_{thch} | Thermal resistance, case to heatsink | | | | |
| | per module | $^\circ\text{C}/\text{W}$ | 0.0100 | | |
| | per arm | $^\circ\text{C}/\text{W}$ | 0.0200 | | |
| INSULATION | | | | | |
| V_{ISOL} | Insulation test voltage | kV | 3.00 | Sine wave, 50 Hz; RMS | t=1 min |
| | | | 3.60 | | t=1 sec |
| MECHANICAL | | | | | |
| M_1 | Mounting torque (M6) ³⁾ | Nm | 6.00 | Tolerance $\pm 15\%$ | |
| M_2 | Terminal connection torque (M10) ³⁾ | Nm | 12.00 | Tolerance $\pm 15\%$ | |
| m | Weight, max | g | 1500 | | |

| PART NUMBERING GUIDE | NOTES | | | | | | | | |
|---|--|-----------------|----|---|------|-----------------|----|--------------------|-----|
| <p>MT 3 - 240 - 65 - A2 B2 - A2 - N 1 2 3 4 5 6 7 8</p> <p>1. Thyristor module (MT) Thyristor – Diode module (MT/D) Diode – Thyristor module (MD/T)</p> <p>2. Circuit Schematic: 3 – serial connection 4 – common Cathode 5 – common Anode</p> <p>3. Average On-state Current, A</p> <p>4. Voltage Code</p> <p>5. Critical rate of rise of off-state voltage</p> <p>6. Group of turn-off time ($dv_D/dt=50 \text{ V}/\mu\text{s}$)</p> <p>7. Package Type (M.A2)</p> <p>8. Ambient Conditions: N – Normal</p> | <p>1) Critical rate of rise of off-state voltage</p> <table border="1" data-bbox="831 152 1505 215"> <tr> <td>Symbol of group</td> <td>A2</td> </tr> <tr> <td>$(dv_D/dt)_{crit}, \text{ V}/\mu\text{s}$</td> <td>1000</td> </tr> </table> <p>2) Turn-off time ($dv_D/dt=50 \text{ V}/\mu\text{s}$)</p> <table border="1" data-bbox="831 275 1505 338"> <tr> <td>Symbol of group</td> <td>B2</td> </tr> <tr> <td>$t_q, \mu\text{s}$</td> <td>800</td> </tr> </table> <p>3) The screws must be lubricated</p> | Symbol of group | A2 | $(dv_D/dt)_{crit}, \text{ V}/\mu\text{s}$ | 1000 | Symbol of group | B2 | $t_q, \mu\text{s}$ | 800 |
| Symbol of group | A2 | | | | | | | | |
| $(dv_D/dt)_{crit}, \text{ V}/\mu\text{s}$ | 1000 | | | | | | | | |
| Symbol of group | B2 | | | | | | | | |
| $t_q, \mu\text{s}$ | 800 | | | | | | | | |
| | | | | | | | | | |

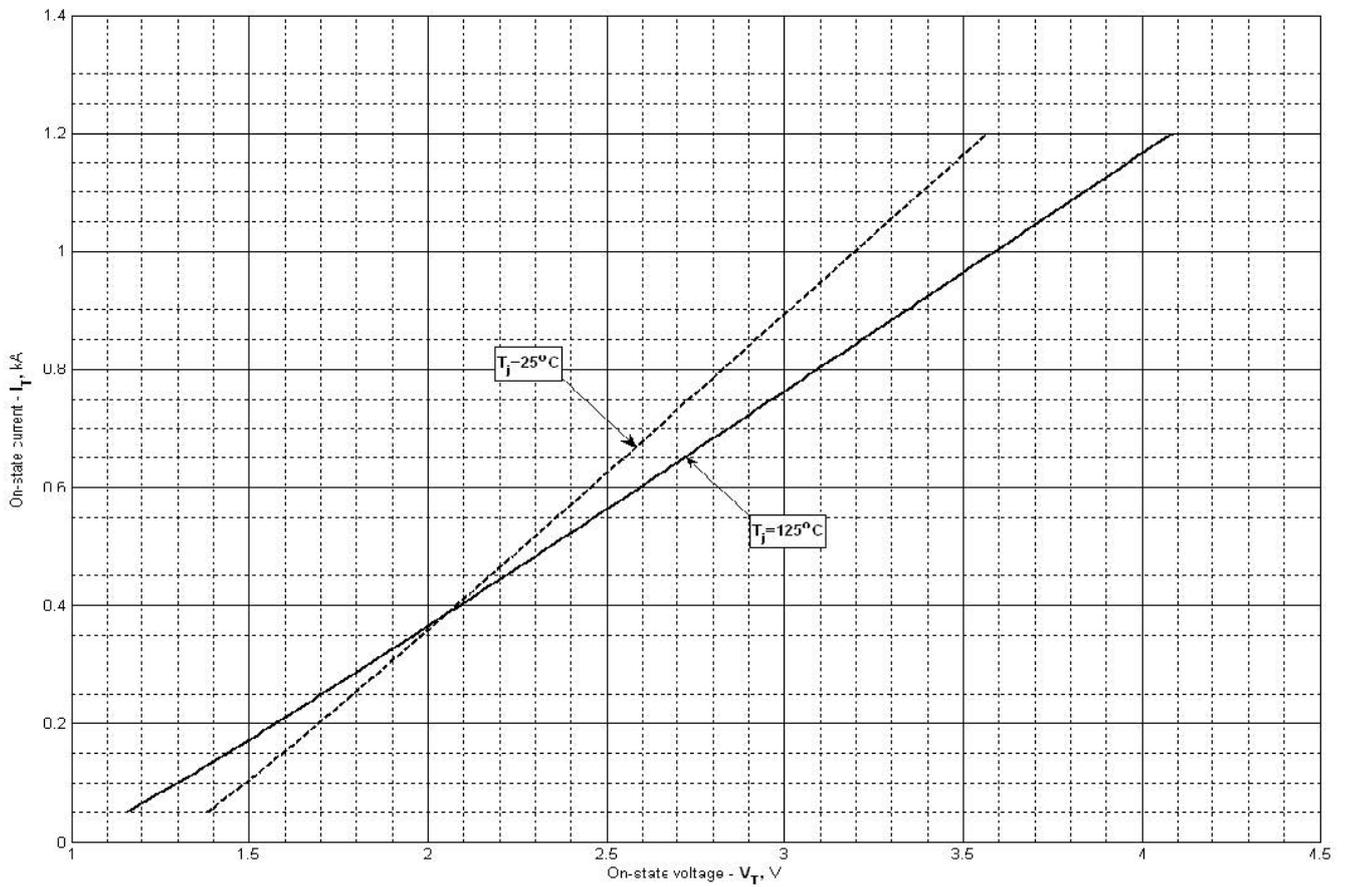


Fig 1 – On-state characteristics of Limit device

Analytical function for On-state characteristic:

$$V_T = A + B \cdot i_T + C \cdot \ln(i_T + 1) + D \cdot \sqrt{i_T}$$

| | Coefficients for max curves | |
|----------|-----------------------------|-------------------------|
| | $T_j = 25^\circ\text{C}$ | $T_j = T_{j\text{max}}$ |
| A | 1.227736 | 0.949110 |
| B | 1.808776 | 2.425010 |
| C | -0.246855 | -0.329693 |
| D | 0.331594 | 0.442867 |

On-state characteristic model (see Fig. 1)

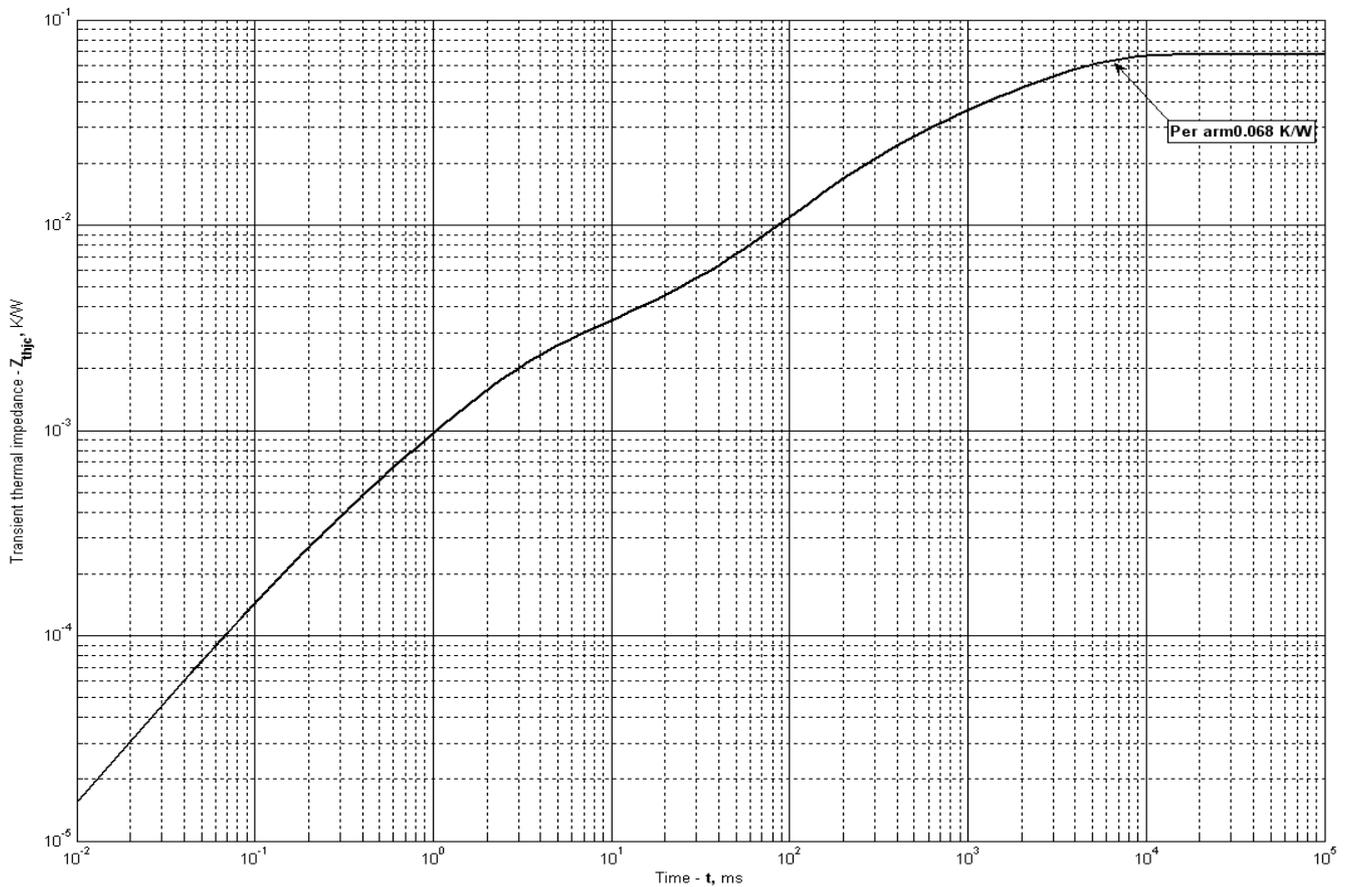


Fig 2 – Transient thermal impedance

Analytical function for Transient thermal impedance junction to case Z_{thjc} for DC:

$$Z_{thjc} = \sum_{i=1}^n R_i \left(1 - e^{-\frac{t}{\tau_i}} \right)$$

Where $i = 1$ to n , n is the number of terms in the series.

t = Duration of heating pulse in seconds.

Z_{thjc} = Thermal resistance at time t .

R_i = Amplitude of p_{th} term.

τ_i = Time constant of r_{th} term.

| i | 1 | 2 | 3 | 4 | 5 | 6 |
|-------------------------------|----------|----------|----------|-----------|----------|-----------|
| R_i, K/W | 0.0385 | 0.01253 | 0.0144 | 0.0007273 | 0.001871 | 0.0001367 |
| τ_i, s | 3.124 | 0.8558 | 0.1999 | 0.009185 | 0.002295 | 0.000238 |

Transient thermal impedance junction to case Z_{thjc} model (see Fig. 2)

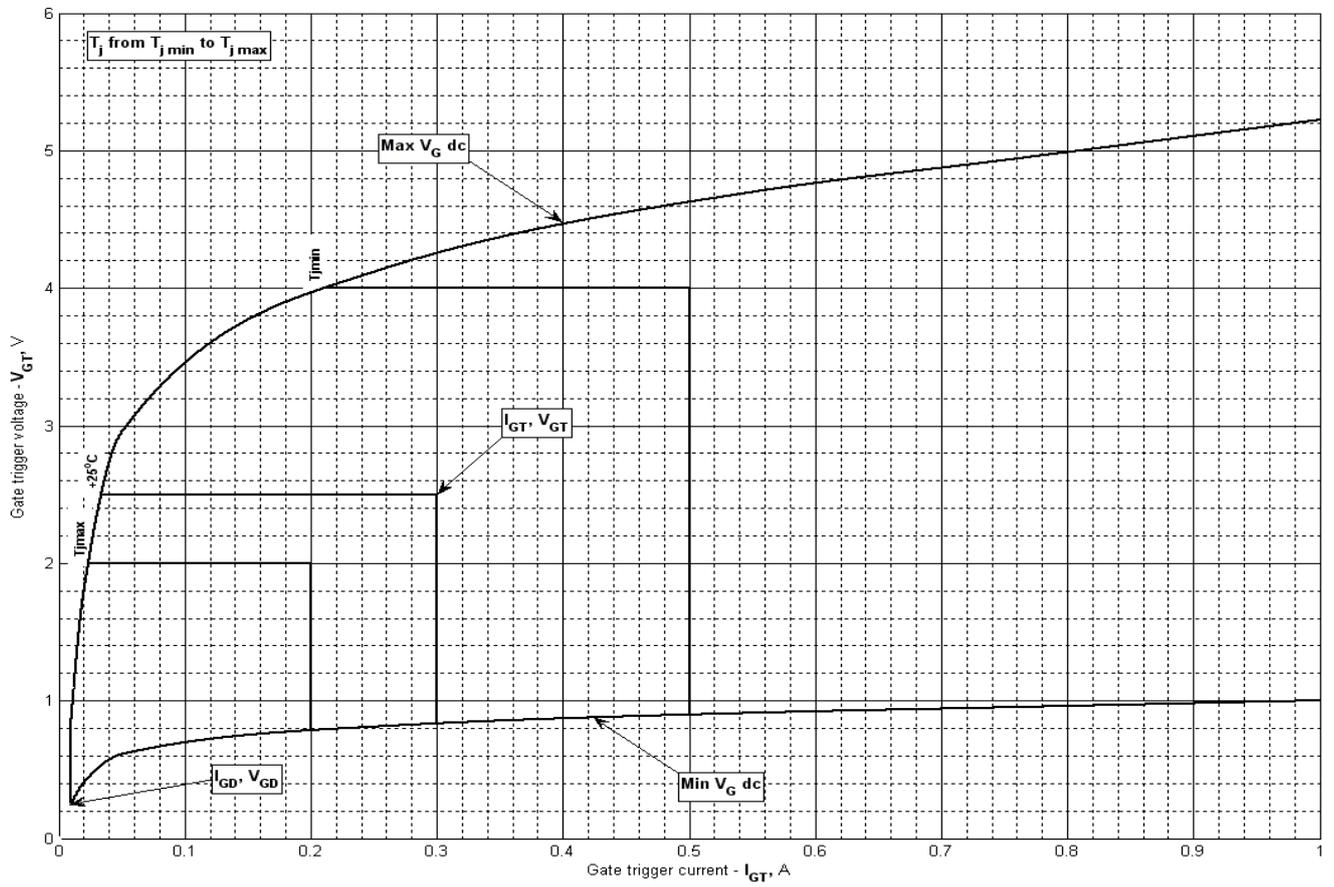


Fig 3 – Gate characteristics – Trigger limits

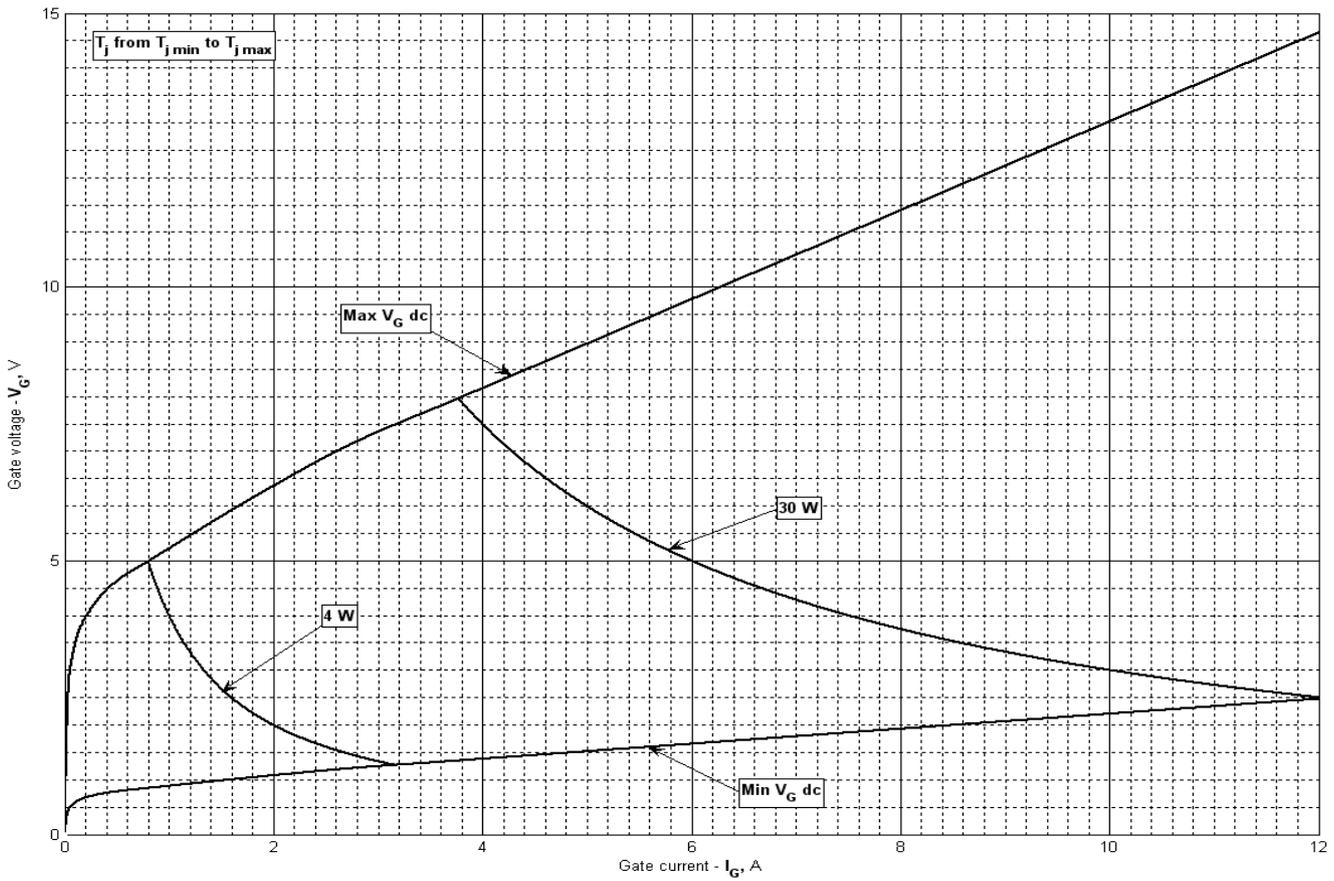


Fig 4 - Gate characteristics – Power curves

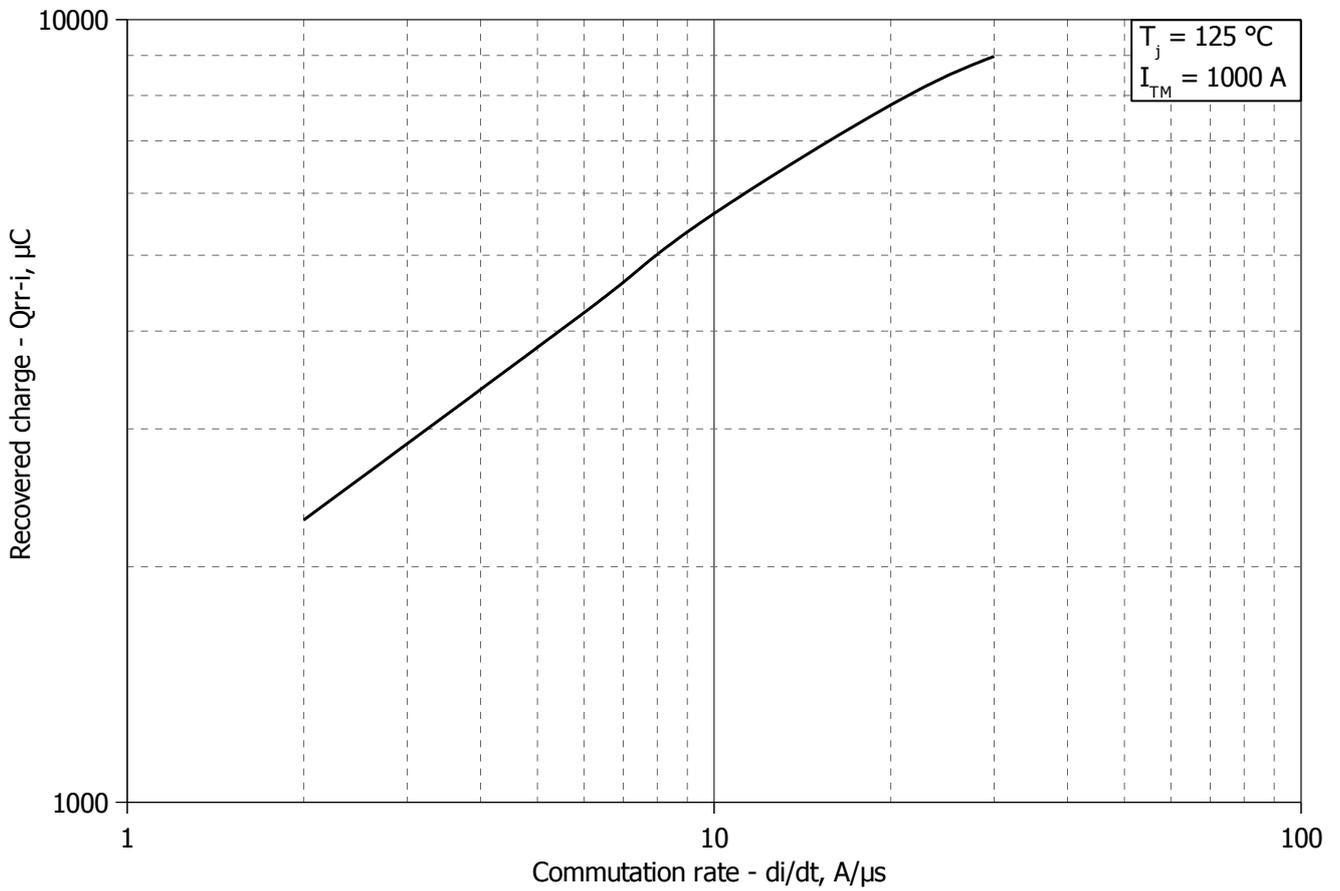


Fig 5 - Total recovered charge, Q_{rr-i} (integral)

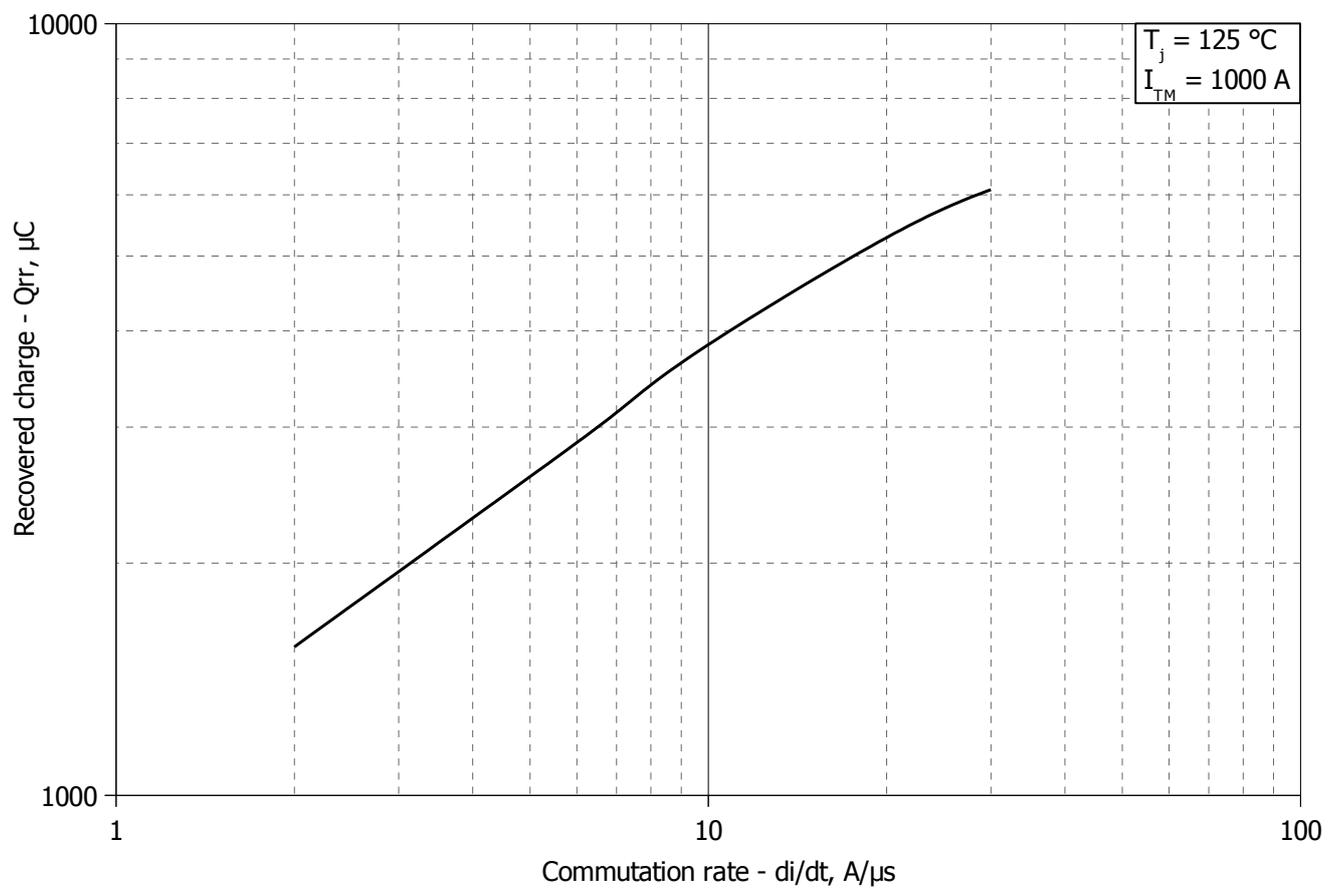


Fig 6 - Recovered charge, Q_{rr} (25% chord)

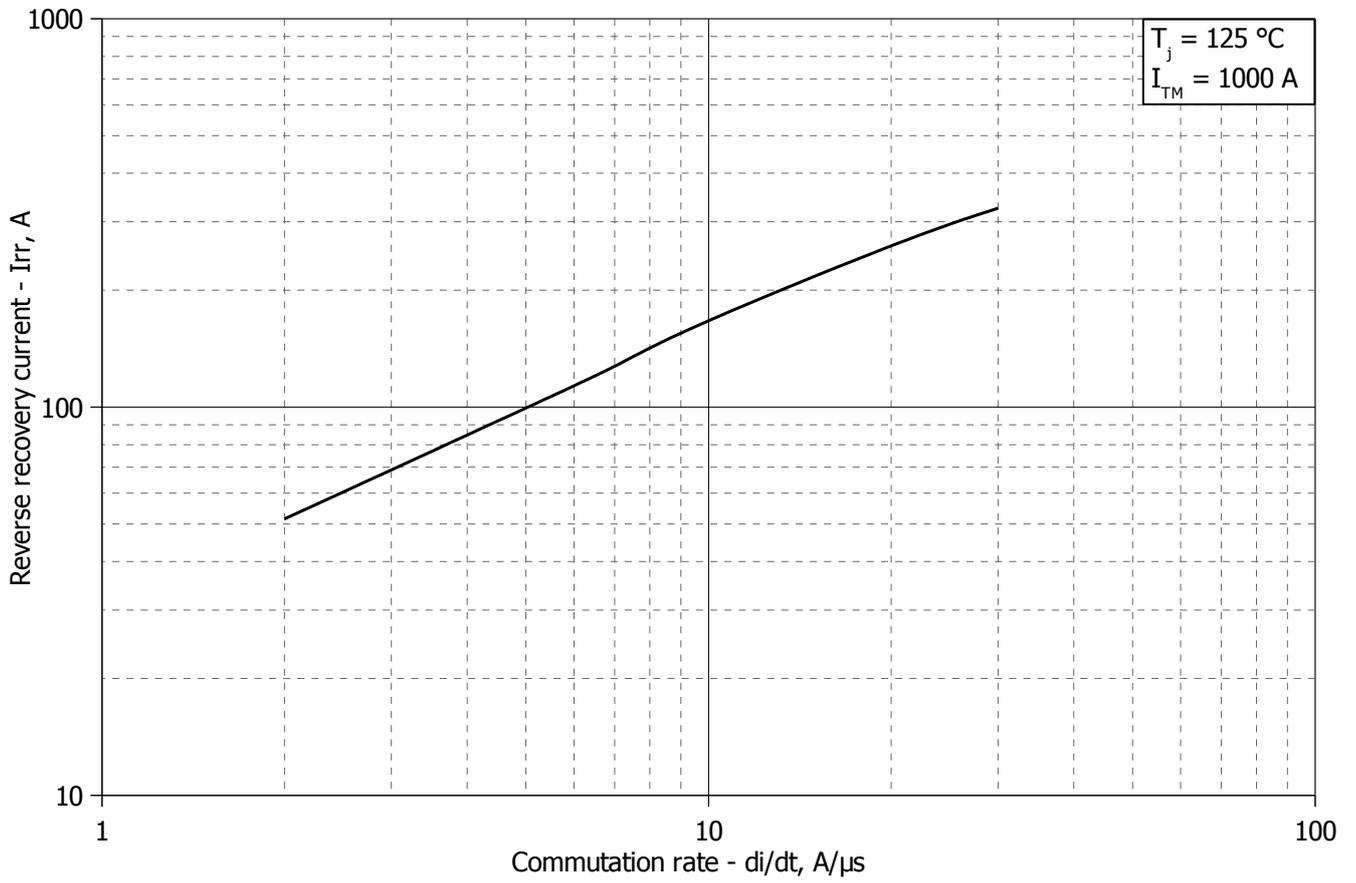


Fig 7 - Maximum reverse recovery current, I_{rr}

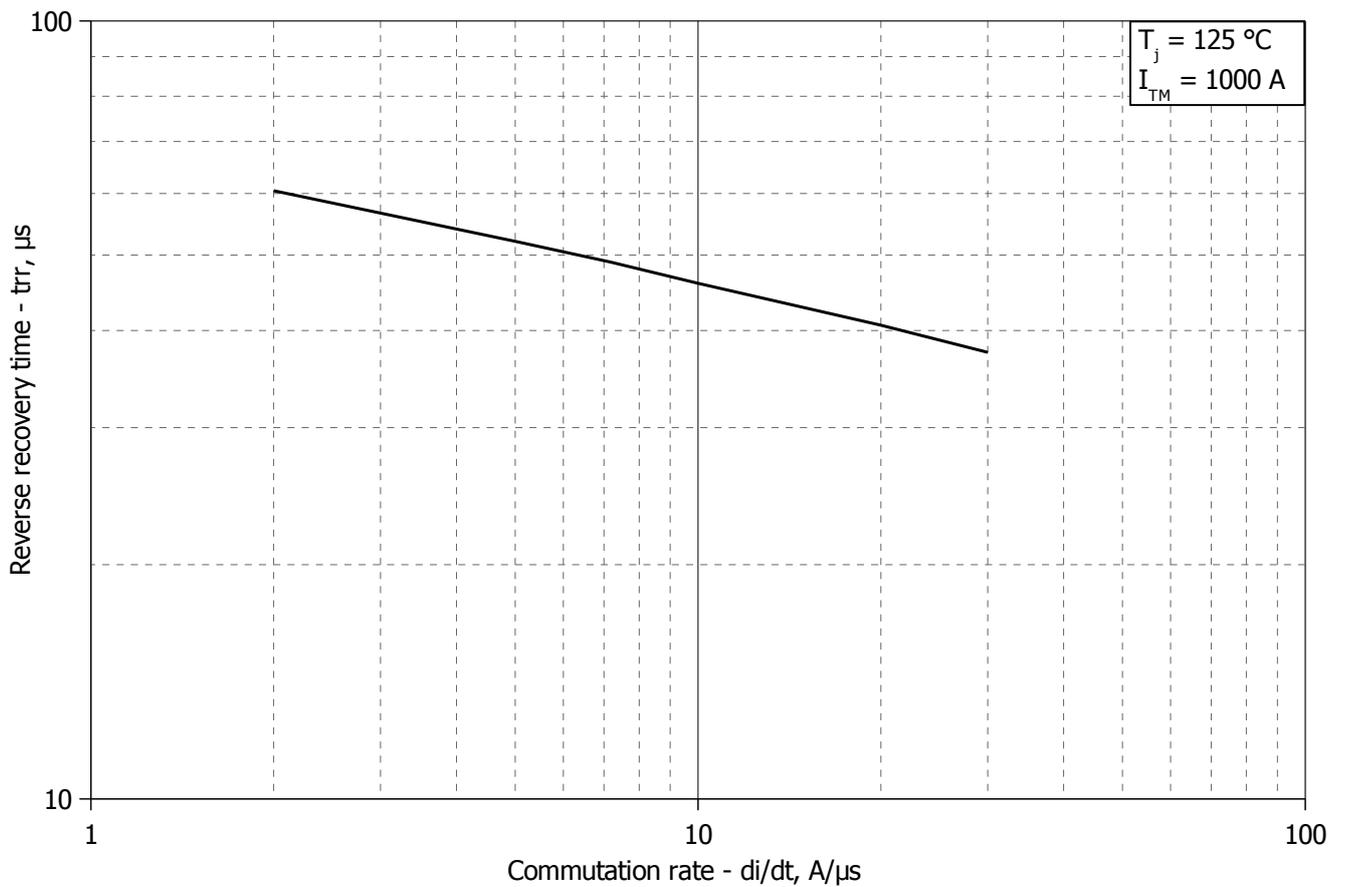


Fig 8 - Maximum recovery time, t_{rr} (25% chord)

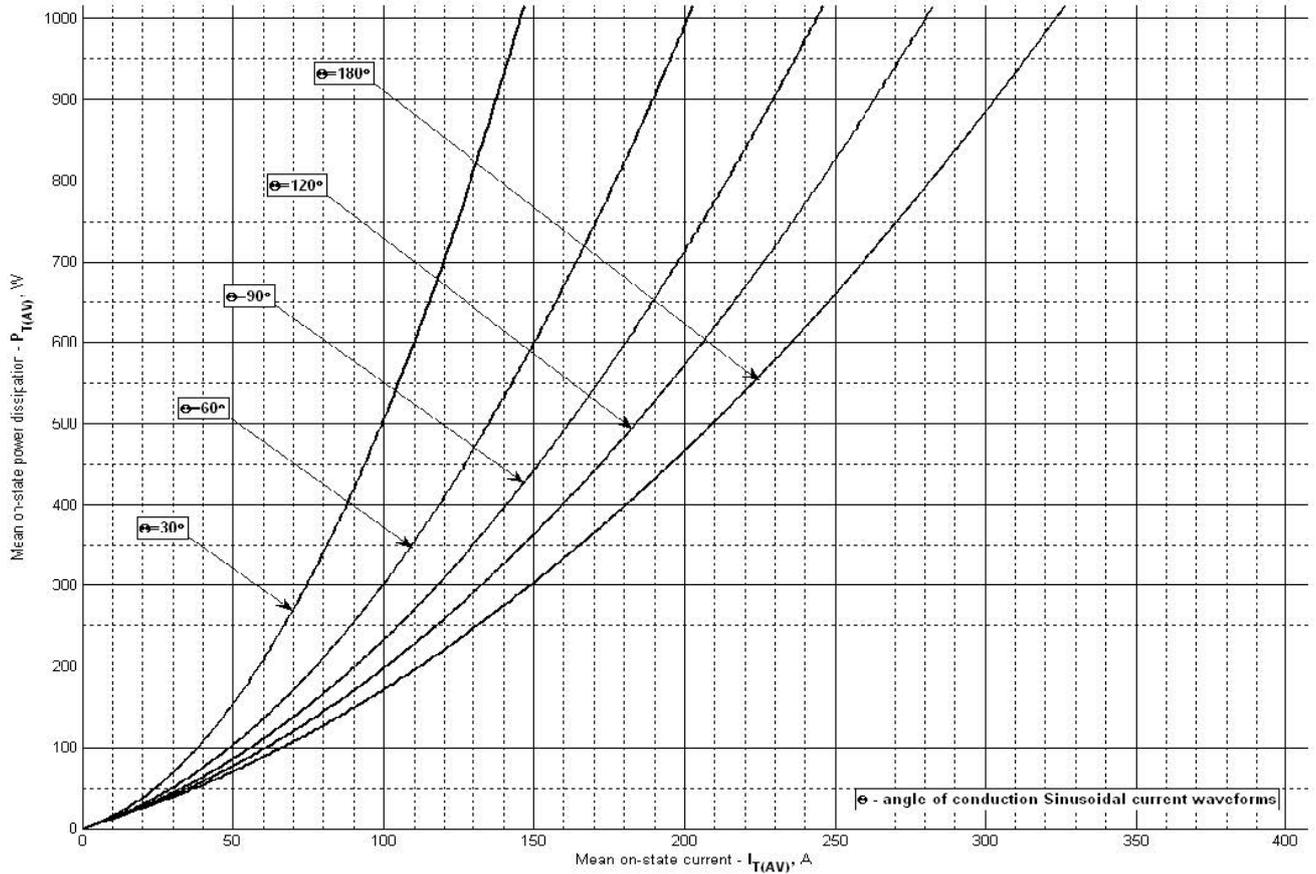


Fig 9 – On-state power loss (sinusoidal current waveforms)

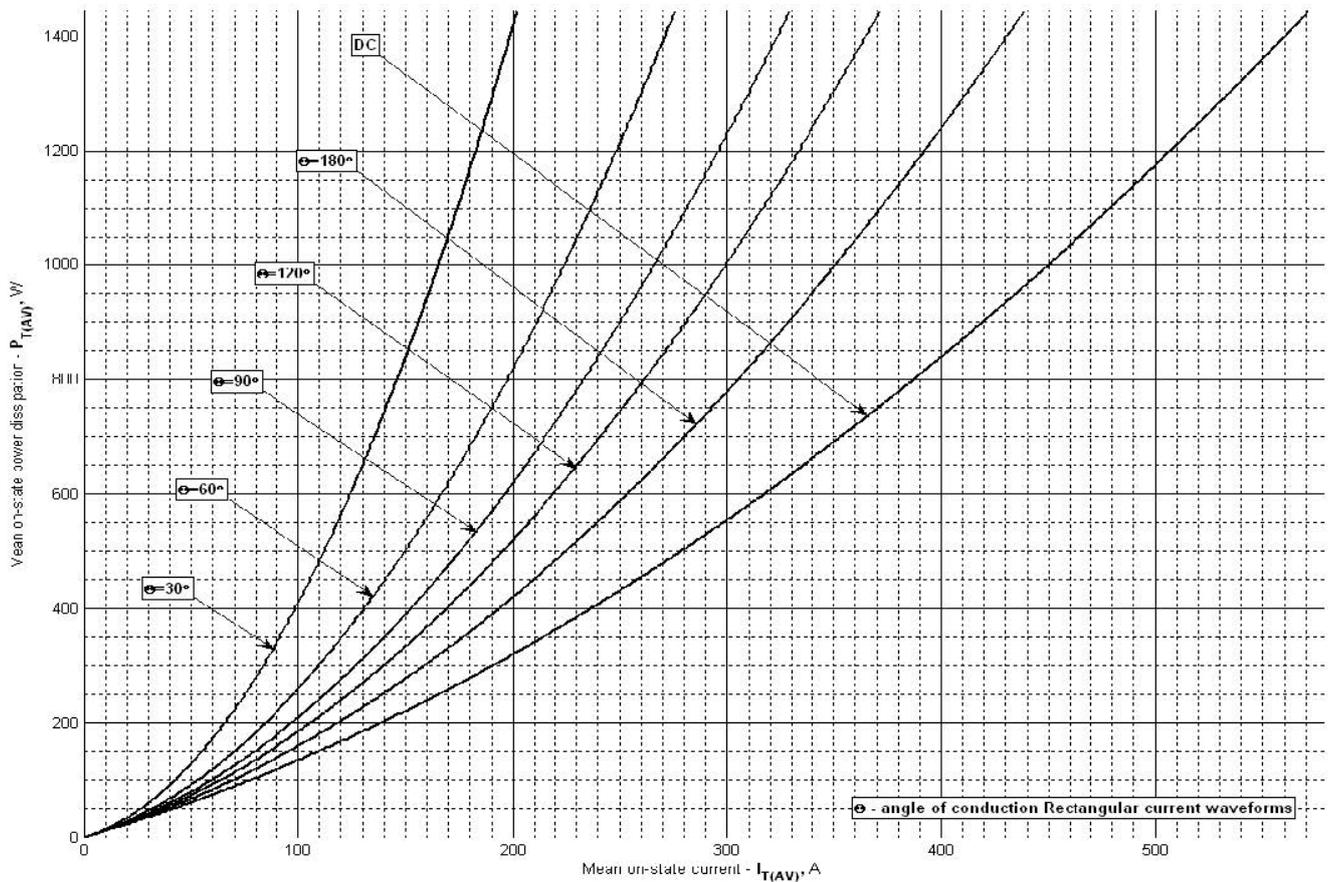


Fig 10 - On-state power loss (rectangular current waveforms)

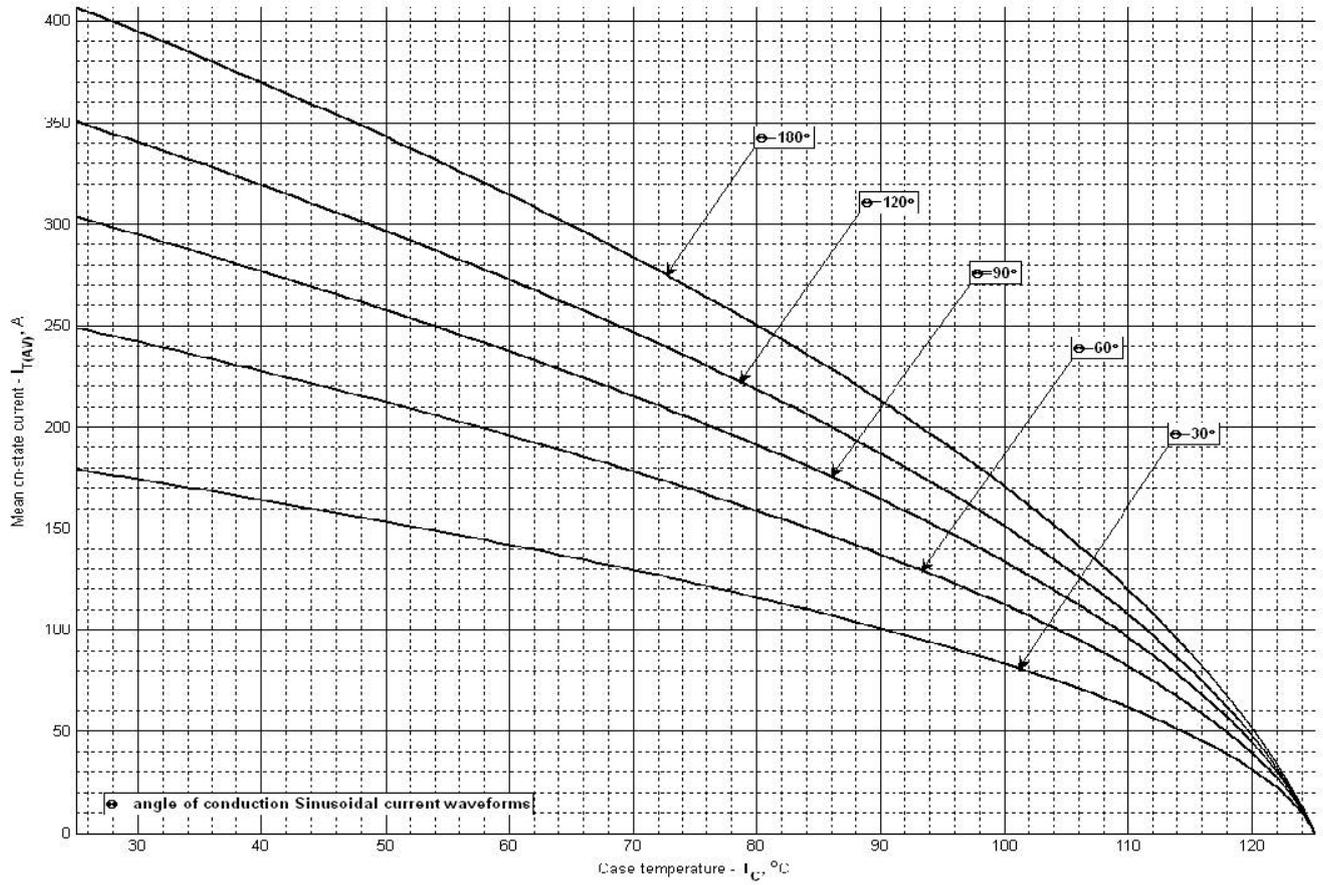


Fig 11 – Maximum case temperature (sinusoidal current waveforms)

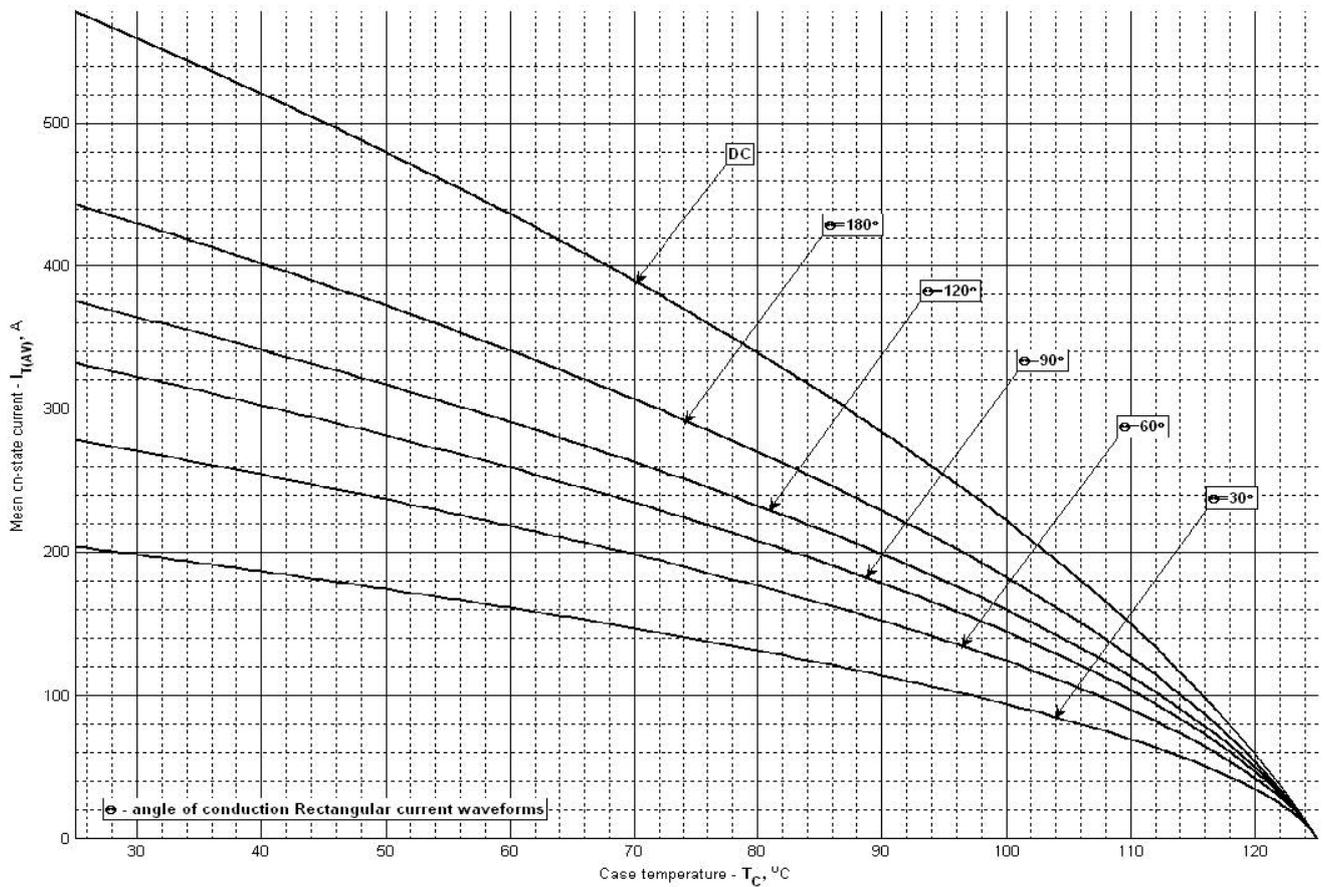


Fig 12 - Maximum case temperature (rectangular current waveforms)

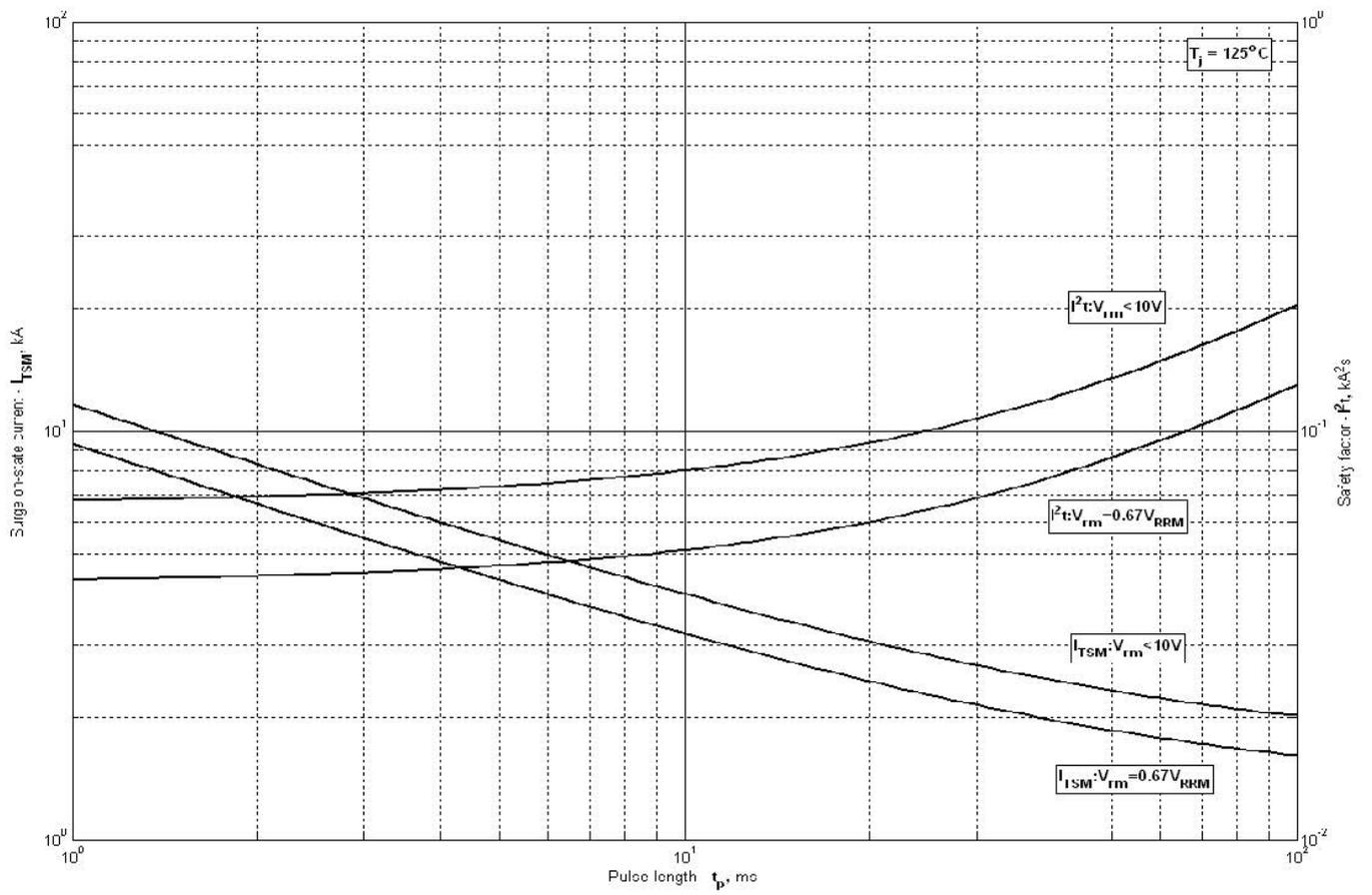


Fig 13 – Maximum surge and I^2t ratings

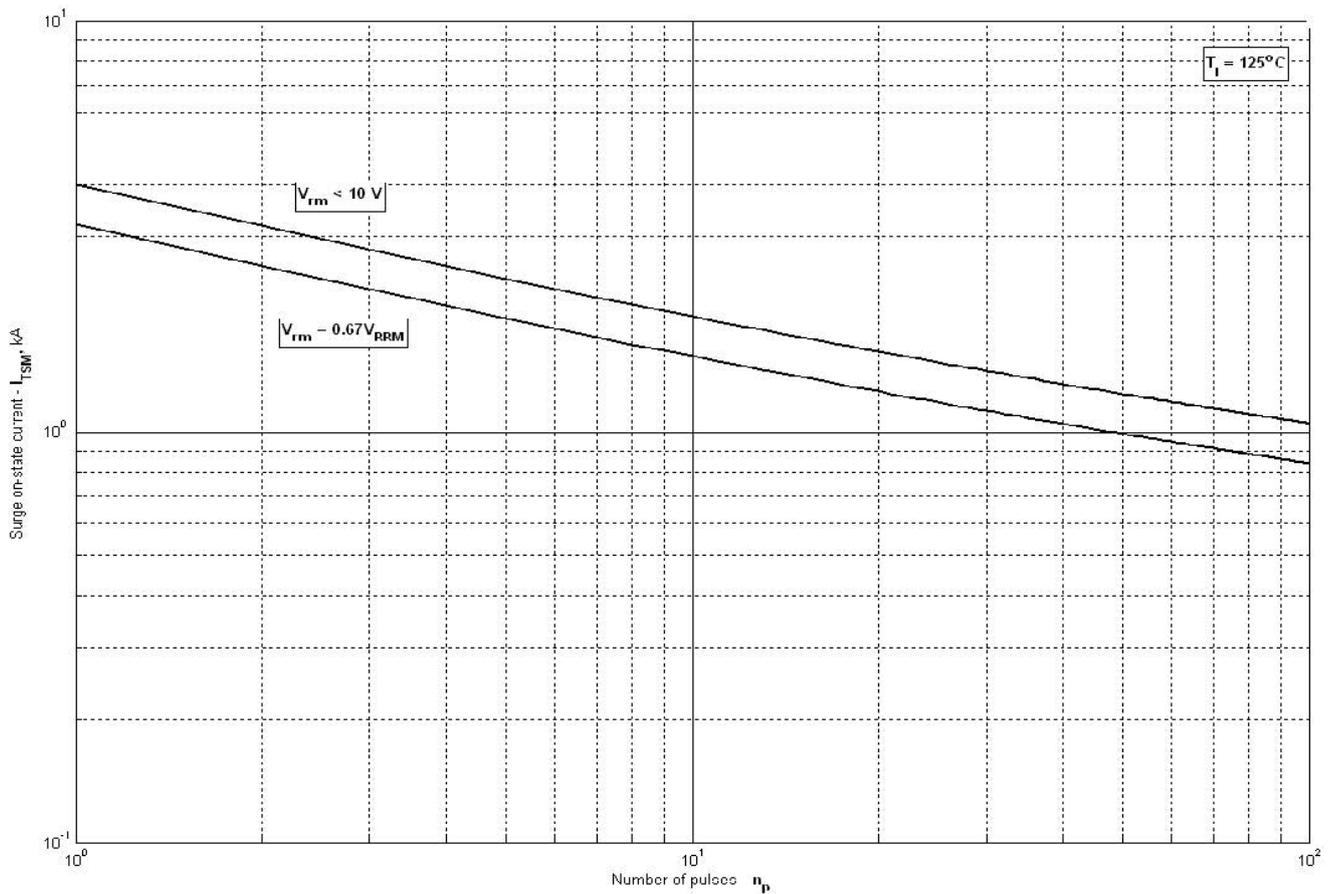


Fig 14 - Maximum surge ratings