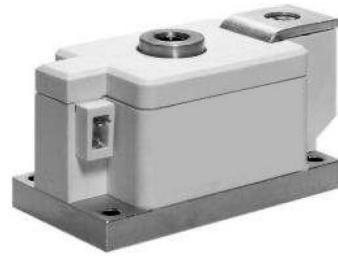




# Thyristor Modules

## AMET 330



| $V_{RSM}$<br>V | $V_{RRM}, V_{DRM}$<br>V | $I_{TRMS} = 600 \text{ A}$ (maximum value for continuous operation)<br>$I_{TAV} = 330 \text{ A}$ (sin. 180; $T_c = 78^\circ\text{C}$ ) |  |  |
|----------------|-------------------------|--|--|--|
| 1300           | 1200                    | AMET 330-12E   |  |  |
| 1500           | 1400                    | AMET 330-14E   |  |  |
| 1700           | 1600                    | AMET 330-16E   |  |  |
| 1900           | 1800                    | AMET 330-18E   |  |  |
| 2300           | 2200                    | AMET 330-22E   |  |  |

| Symbols and parameters |  |   | Values           | Units  |
|------------------------|--|---|------------------|--|
| $I_{TAV}$              | Average on-state current                             | $\sin 180; T_c = 85 \text{ (100)}^\circ\text{C}$  | 295 (210)        | A  |
| $I_D$                  | Direct output current                                | P16/300F; $T_a = 35^\circ\text{C}$ ; B2/B6  | 530 / 665        | A  |
| $I_{RMS}$              | Maximum RMS current                                  | P16/400F; $T_a = 35^\circ\text{C}$ ; W1/W3  | 685 / 3*550      | A  |
| $I_{TSM}$              | Surge on-state current                               | $T_{vj} = 25^\circ\text{C}; 10 \text{ ms}$<br>$T_{vj} = 130^\circ\text{C}; 10 \text{ ms}$             | 9000<br>8000     | A<br>A                                       |
| $I^2t$                 | $I^2t$ value, rating for fusing                      | $T_{vj} = 25^\circ\text{C}; 8.3...10 \text{ ms}$<br>$T_{vj} = 130^\circ\text{C}; 8.3...10 \text{ ms}$ | 405000<br>320000 | $\text{A}^2\text{s}$<br>$\text{A}^2\text{s}$ |
| $V_T$                  | On-state voltage                                     | $T_{vj} = 25^\circ\text{C}; I_T = 1500 \text{ A}$   | max. 2.05        | V  |
| $V_{T(TO)}$            | On-state threshold voltage                           | $T_{vj} = 130^\circ\text{C}$  | max. 1.2         | V  |
| $r_T$                  | On-state slope resistance                            | $T_{vj} = 130^\circ\text{C}$  | max. 0.55        | $\text{m}\Omega$                             |
| $I_{DD}, I_{RD}$       | Forward off-state current;<br>Direct reverse current | $T_{vj} = 130^\circ\text{C}, V_{RD}=V_{RRM}, V_{DD}=V_{DRM}$  | max. 200         | mA   |
| $t_{go}$               | Gate controlled turn-on delay time                   | $T_{vj} = 25^\circ\text{C}; I_G = 1 \text{ A}; di_G/dt = 1 \text{ A}/\mu\text{s}$                     | 1                | $\mu\text{s}$                                |
| $t_{gr}$               | Gate controlled rise time                            | $V_D = 0.67 * V_{DRM}$  | 2                | $\mu\text{s}$                                |
| $(di/dt)_{cr}$         | Critical rate of rise of on-state current            | $T_{vj} = 130^\circ\text{C}$  | max. 125         | $\text{A}/\mu\text{s}$                       |
| $(dv/dt)_{cr}$         | Critical rate of rise of off-state voltage           | $T_{vj} = 130^\circ\text{C}$  | max. 1000        |  |
| $t_q$                  | Turn-off time  | $T_{vj} = 130^\circ\text{C}$  | 150 ... 200      | $\mu\text{s}$                                |
| $I_H$                  | Holding current                                      | $T_{vj} = 25^\circ\text{C}; \text{typ.} / \text{max}$   | 150 / 500        | mA   |
| $I_L$                  | Latching current                                     | $T_{vj} = 25^\circ\text{C}; R_G=33 \Omega; \text{typ.} / \text{max}$                                  | 500 / 2000       | mA   |
| $V_{GT}$               | Gate trigger voltage                                 | $T_{vj} = 25^\circ\text{C}; \text{d.c.}$  | min. 3           | V  |
| $I_{GT}$               | Gate trigger current                                 | $T_{vj} = 25^\circ\text{C}; \text{d.c.}$  | min. 200         | mA   |
| $V_{GD}$               | Gate non-trigger voltage                             | $T_{vj} = 130^\circ\text{C}; \text{d.c.}$   | max. 0.25        | V  |
| $I_{GD}$               | Gate non-trigger current                             | $T_{vj} = 130^\circ\text{C}; \text{d.c.}$   | max. 10          | mA   |
| $R_{th(j-c)}$          | Thermal resistance,<br>junction to case              | cont.; per module   | 0.09             | K/W  |
|                        |  | sin.180; per module   | 0.095            | K/W  |
|                        |  | rec.120; per module   | 0.11             | K/W  |
| $R_{th(c-s)}$          | Thermal resistance, junction to heatsink             | per module  | 0.02             | K/W  |
| $T_{vj}$               | Virtual junction temperature                         |   | -40 ... +130     | $^\circ\text{C}$                             |
| $T_{stg}$              | Storage temperature range                            |   | -40 ... +130     | $^\circ\text{C}$                             |
| $V_{isol}$             | Insulation test voltage (r.m.s.)                     | a.c. 50 Hz; r.m.s.; 1s / 1min.  | 3600 / 3000      | V~   |
| $M_s$                  | Mounting torque on heatsink                          |   | 5 ± 15%          | Nm   |
| $M_t$                  | Mounting torque for terminals                        |   | 17 ± 15%         | Nm   |
| $a$                    | Maximum allowable acceleration                       |   | 5*9.81           | $\text{m}/\text{s}^2$                        |
| $W$                    | Weight   | approx.   | 840              | g  |

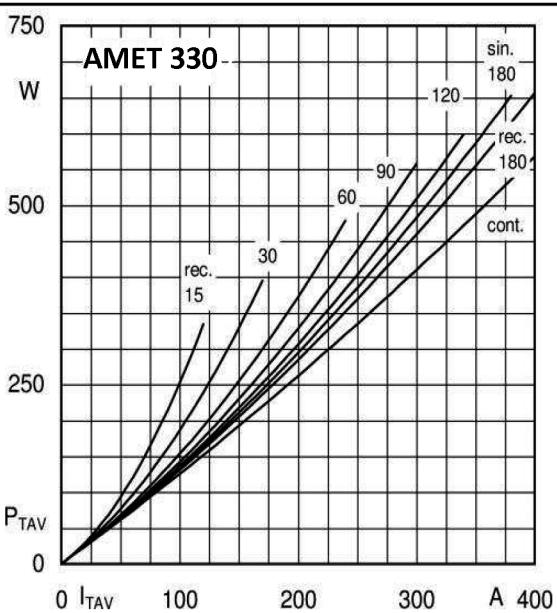


Fig. 1L Power dissipation per thyristor vs. on-state current

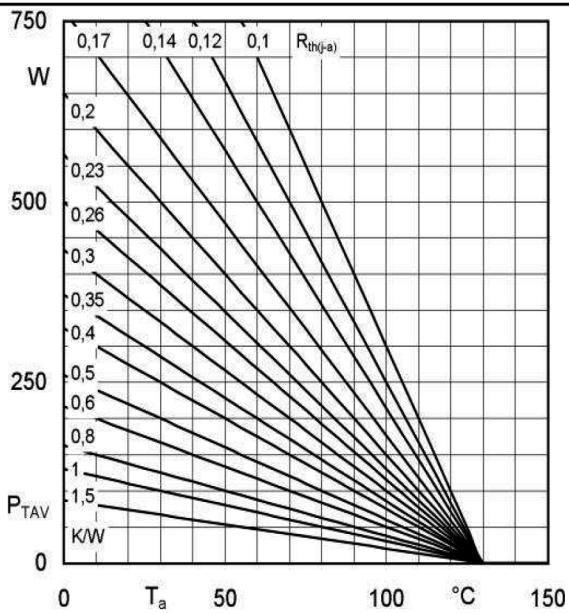


Fig. 1R Power dissipation per thyristor vs. ambient temp.

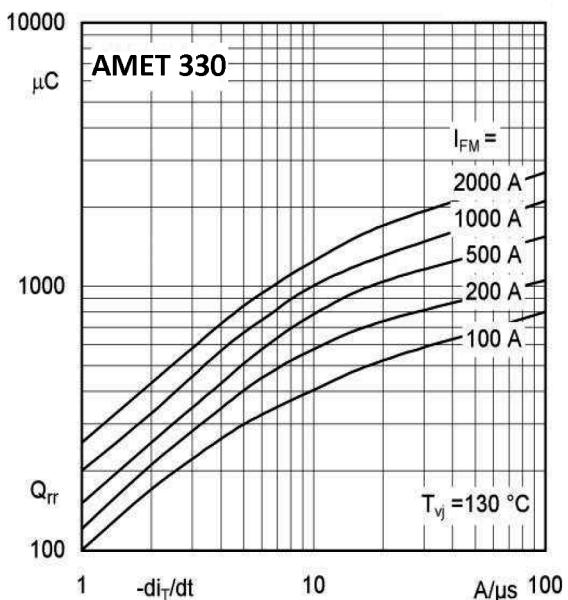


Fig. 5 Recovered charge vs. current decrease

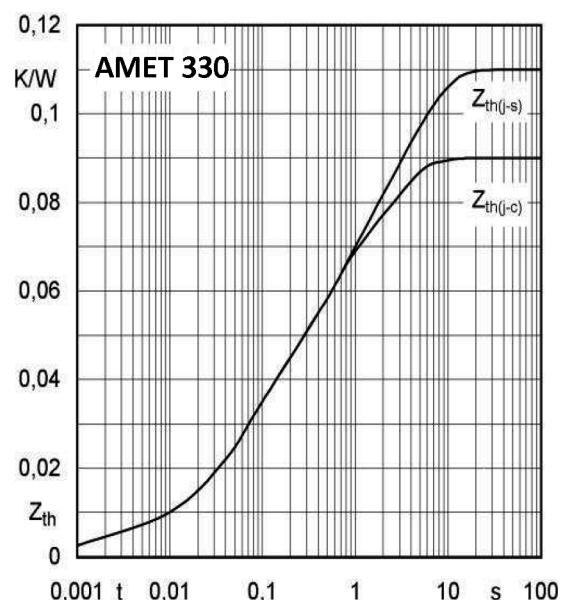


Fig. 6 Transient thermal impedance vs. time.

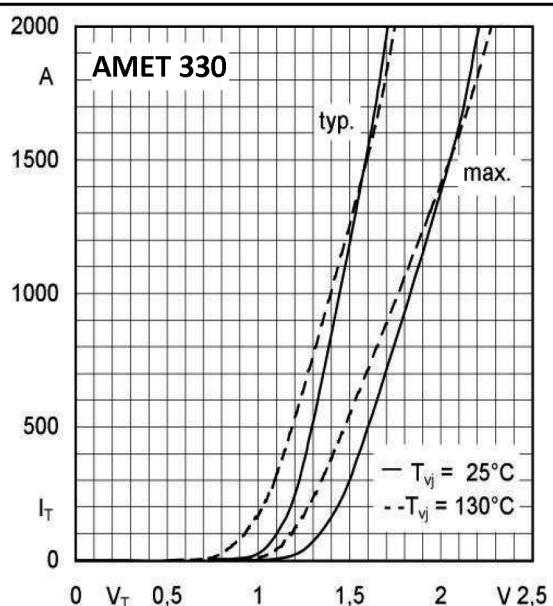


Fig. 7 On-state characteristics

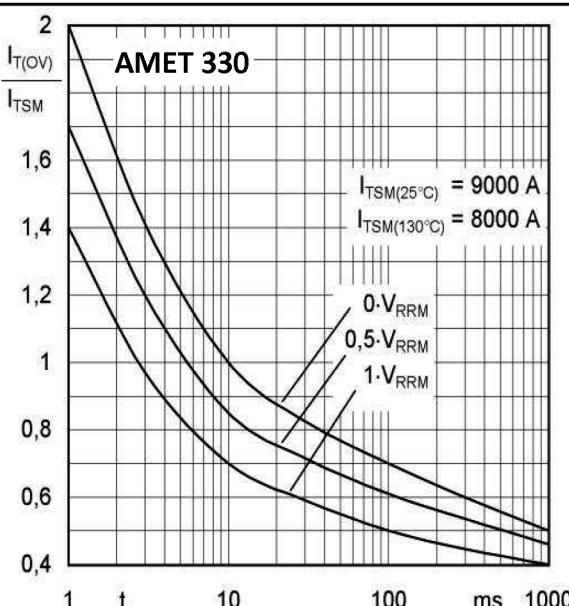


Fig. 8 Surge overload current vs. time

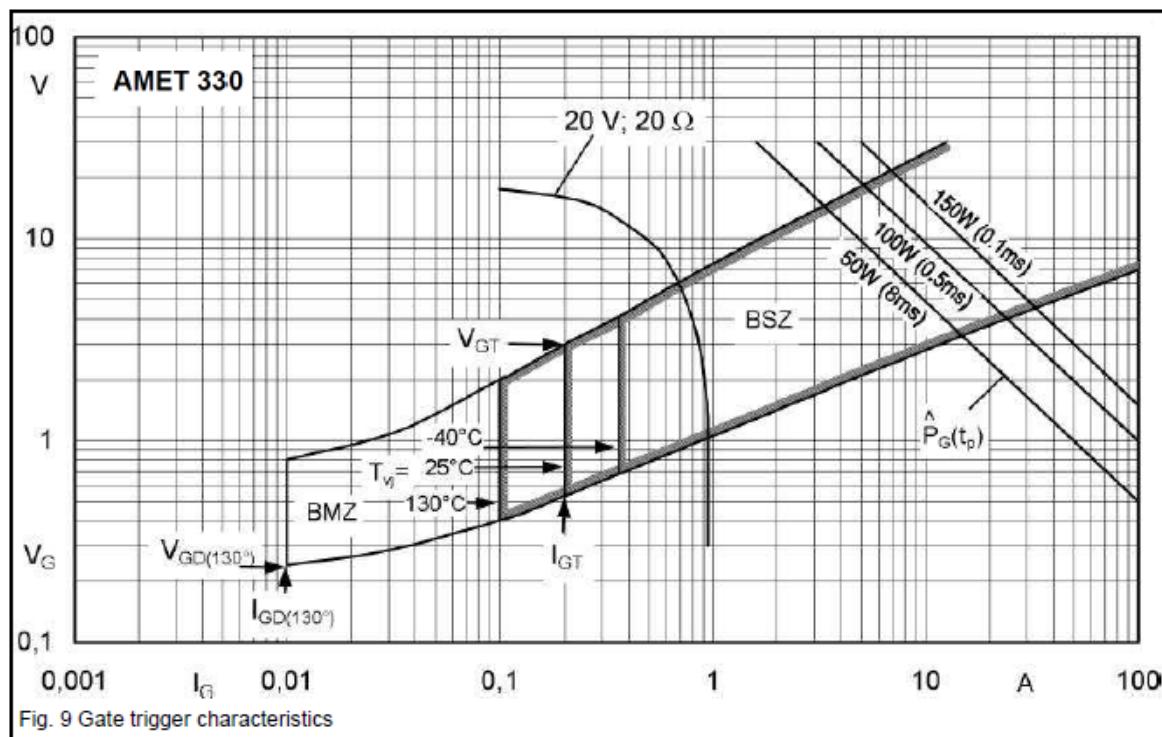
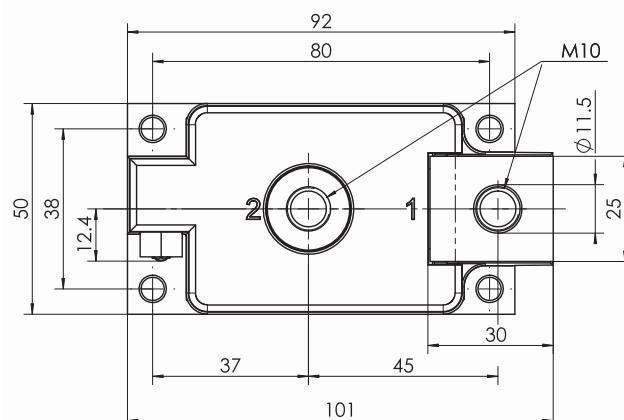
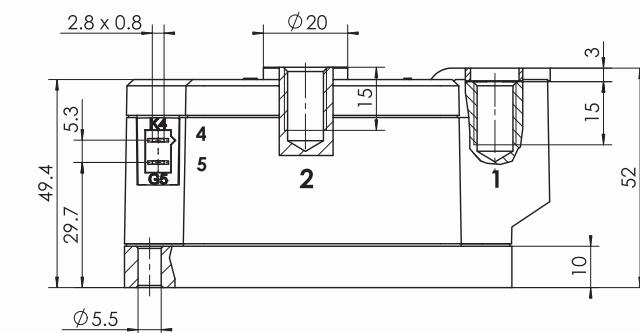


Fig. 9 Gate trigger characteristics

### DIMENSIONS



general tolerance  $\pm 0.5 \text{ mm}$

Dimensions in mm

### TOPOLOGY OF INTERNAL CONNECTION

